



Chest Press Plate Loaded ASSEMBLY INSTRUCTIONS



Please take the time to carefully read the instruction manual before starting the process of assembling your machine. If you have any inquiries or complications, please call us at 662-GYM-BROS, or email us at info@gymbrofitness.com.

Ensure to tighten all nuts and bolts, lubricate any sliding parts, bearings, and moving mechanisms. We also suggest applying Loctite or any kind of thread locking adhesive to anything that does not thread into a Teflon nut. It is also important to ensure that every movement arm is properly aligned prior to frequent use, and that the machine that you are assembling is fully functional.

Tools Required for Installation:
Rubber Mallet
Level
Ratchet and Socket Set
Snap Ring Pliers
Adjustable Wrench
2 People Required

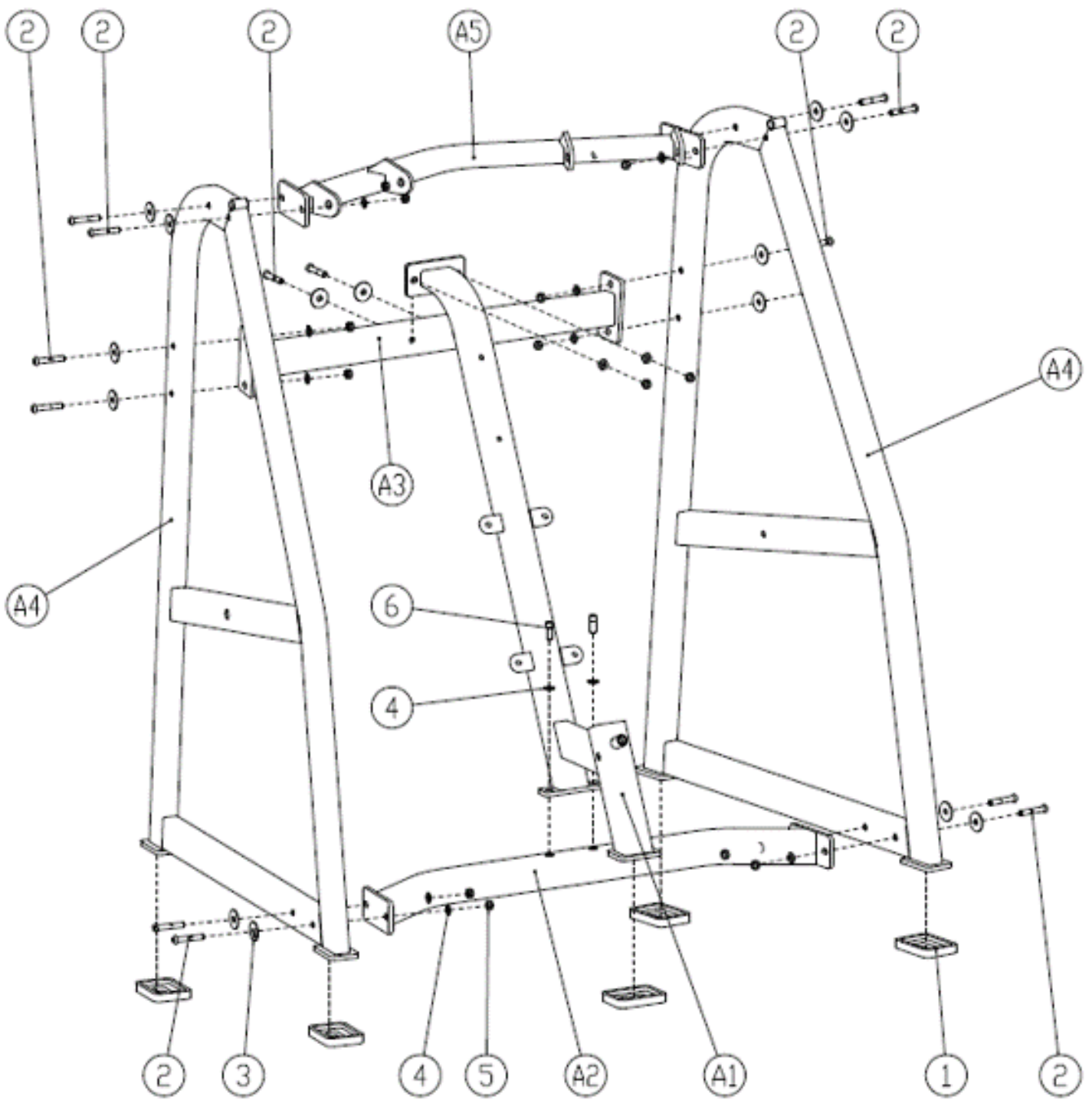
PARTS/HARDWARE LIST

Part Number	Part Description	Quantity
A1	Main Frame	1
A2	Connection Frame (1)	1
A3	Connection Frame (2)	1
A4	Side Frame	1 pair
A5	Arm Support Frame	1
A6	Arm	1 pair
A7	Cushion Frame	1
1	Footpads	5
2	Hexagon Socket Flat Head Screws M12x70	14
3	Flat Pad (1)	14
4	Flat Pad (2)	18
5	Self Locking Nut M12	14
6	Hexagon Socket Flat Head Screws M12x30	2
7	Deep Groove Ball Bearings	4
8	Sleeve Rubber Pad	2
9	Sleeve End Cap	2
10	Sleeve Tube	2
11	Sleeve End Cap	4
12	Hexagon Socket Head Screws M10x15	8
13	Dampening Piece	2

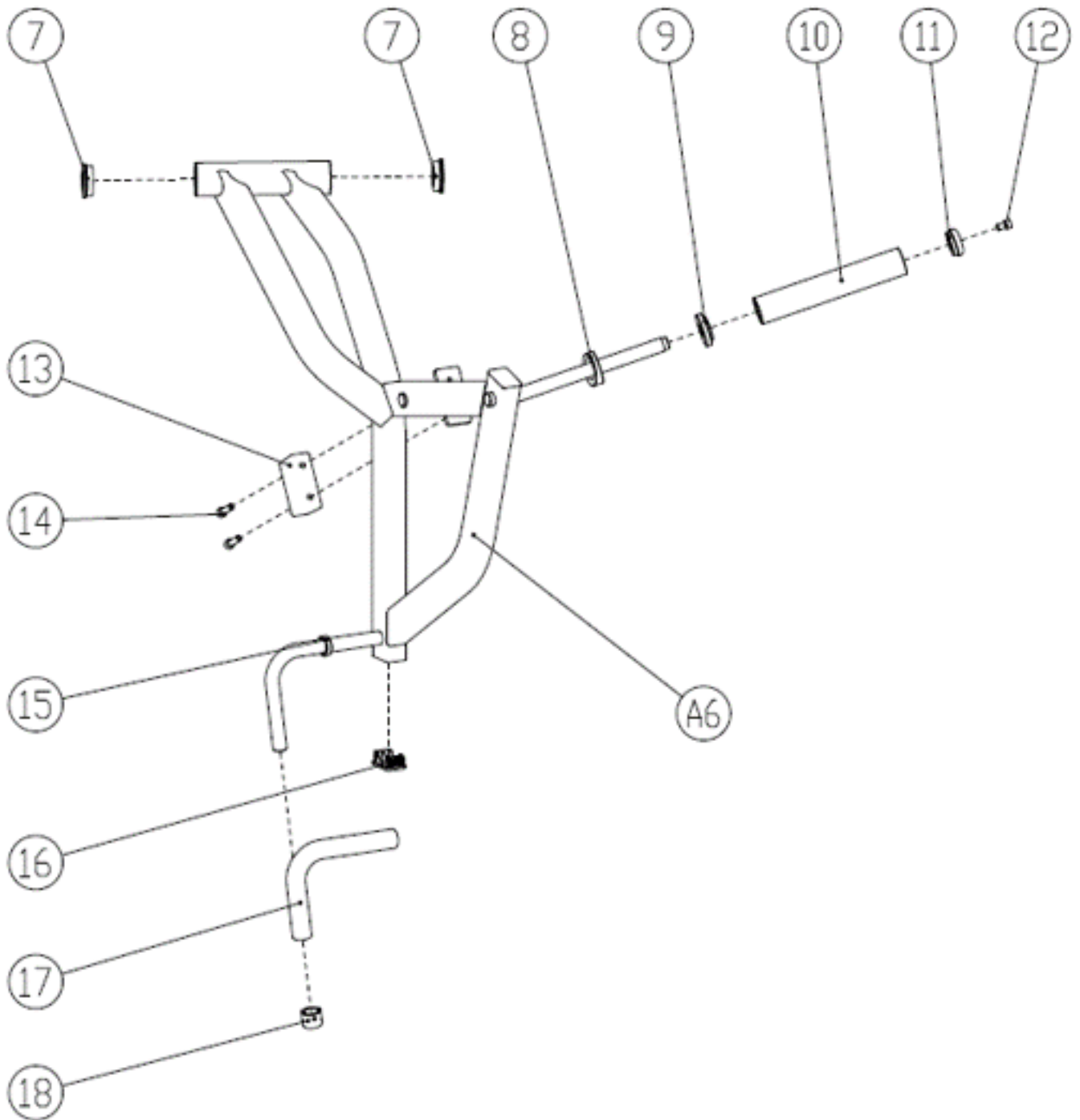
PARTS/HARDWARE LIST Continued

Part Number	Part Description	Quantity
14	Hexagon Socket Head Cap Screws M10x35	4
15	Handle Limit Ring	2
16	Square End Cap	4
17	Handle Cover	2
18	Handle End Cap	2
19	Flat Pad	4
20	Arm Axis	2
21	Hexagon Socket Head Screws M12x20	2
22	Sleeve End Cap	2
23	Sleeve Rod	2
24	Sleeve Tube	2
25	Cushion Group	1
26	Flat Pad	8
27	Hexagon Socket Head Screws M8x30	10
28	Middle Pass Cover	1
29	Cushion Pin	1
30	Back Cushion Group (1)	1
31	Back Cushion Group (2)	1
32	Bolt	2

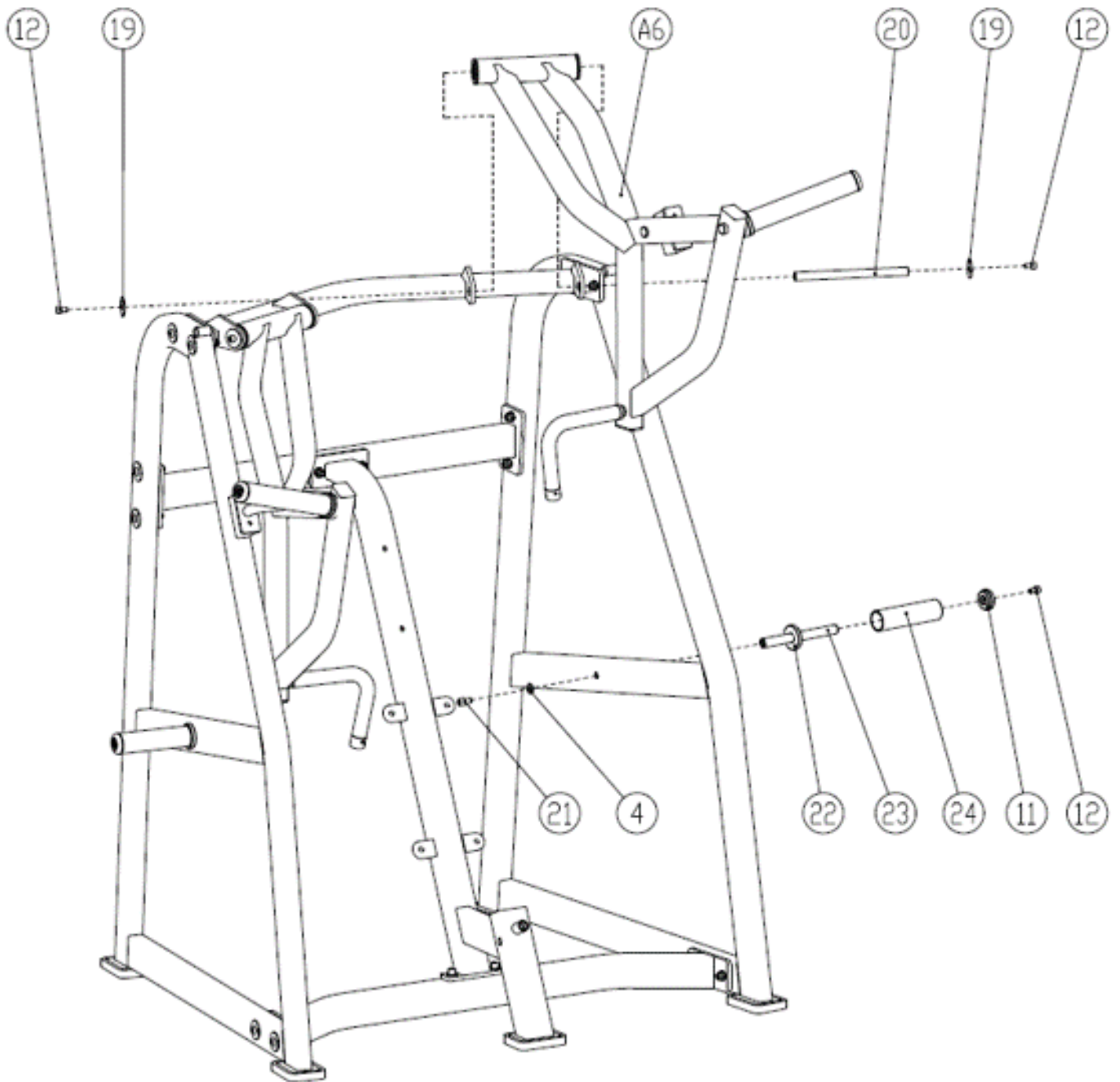
Frame Assembly



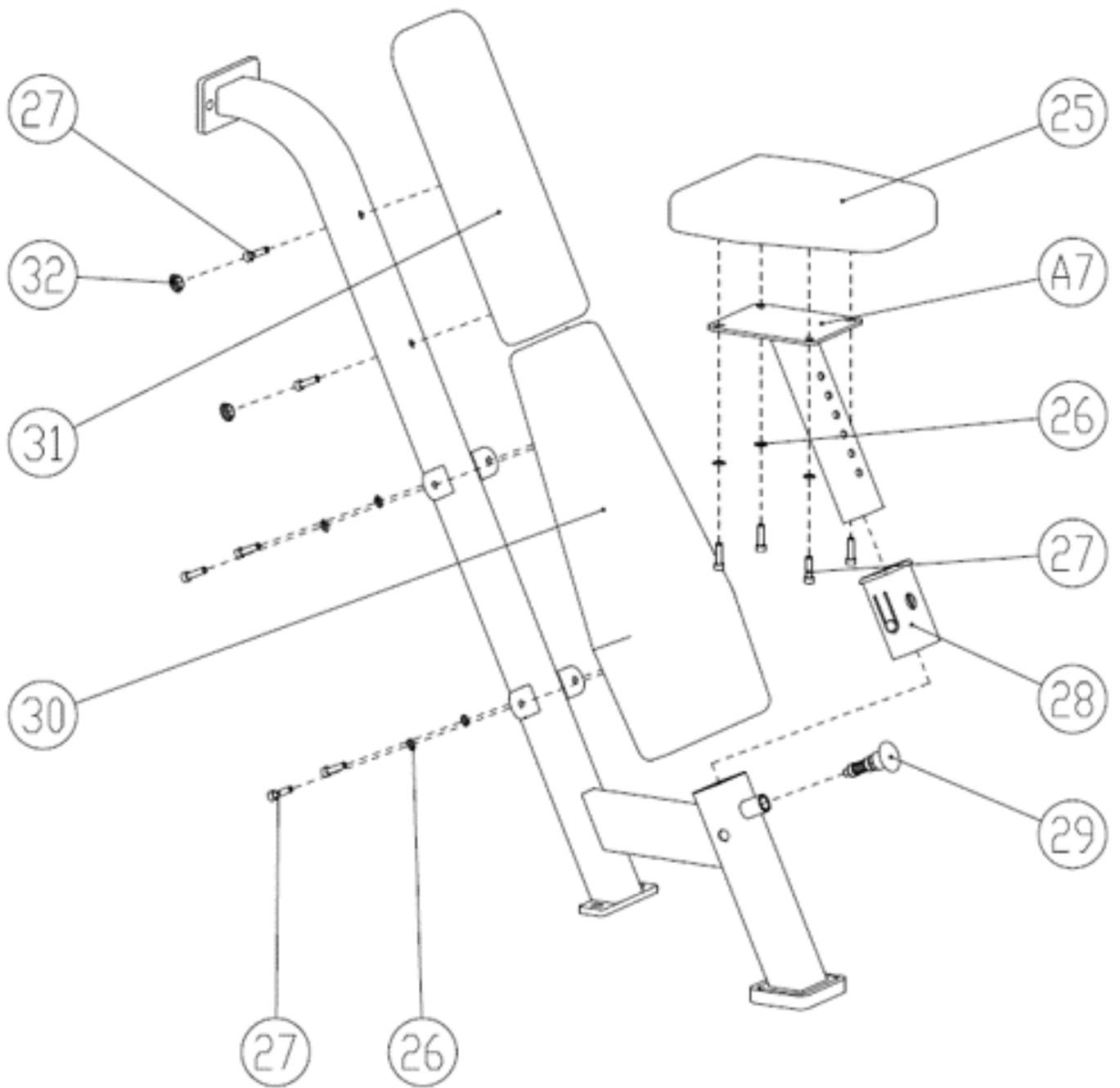
Left Force Arm Installation



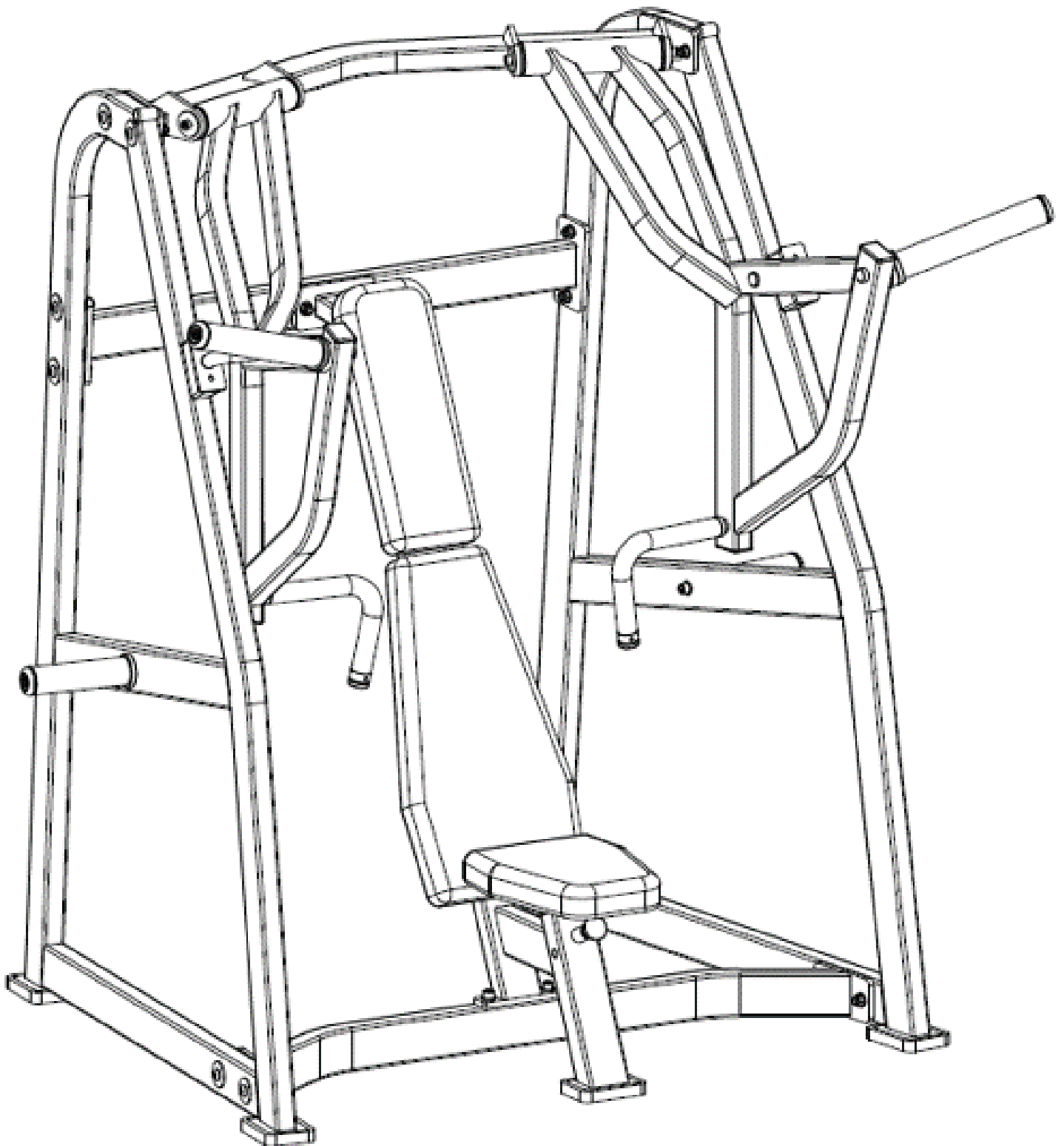
Left Side Rack Installation



Seat Frame Installation



Final Product



Have a question about assembly?



Please contact a Gym Bro Fitness Team Member!

Hours of Operation:

Monday-Friday 9:00am - 5:00pm (PST)

Saturday 9:00am - 3:00pm (PST)

Sunday CLOSED

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Visit Our Website: www.gymbrofitness.com